

What is claimed is:

1. A method of making a making a double-walled poly(vinyl chloride)-containing article, comprising the steps of:

(a) melting a composition containing poly(vinyl chloride);

5 (b) continuously extruding the composition in the form of a parison, wherein the composition is made from a formulation having a 40 cm parison formation time of at least 40 seconds; and

(c) blow molding the parison into a desired shape.

10 2. The method of Claim 1, wherein the composition comprises a processing aid added in a concentration based on its relative viscosity compared with a given relative viscosity of the poly(vinyl chloride) resin.

15 3. The method of Claim 1, wherein the composition further comprises thermal stabilizers, lubricants, plasticizers, organic and inorganic pigments, fillers, biocides, flame retardants, lubricants, pigments, fillers, UV stabilizers, die-modifiers, impact-modifiers, or combinations thereof.

4. The method of Claim 1, further comprising steps:

20 (d) cooling the molded article; and

(e) removing the molded article, wherein the parison continuously forms at the same rate as the article is molded, cooled, and removed.

25 5. The method of Claim 1, wherein the desired shape comprises motor vehicle fluid receptacle parts; modular bricks for retaining walls; athletic equipment; toys; lawn furniture; flexible bellows; junction boxes for low voltage wires and cables; or combinations thereof.

6. A poly(vinyl chloride)-containing article, comprising:



poly(vinyl chloride) in a formulation having a 40 cm parison formation time of at least 40 seconds.

5 7. The article of Claim 6, wherein the formulation further comprises a processing aid added in a concentration based on its relative viscosity compared with a given relative viscosity of the poly(vinyl chloride) resin.

10 8. The article of Claim 7, wherein the formulation further comprises thermal stabilizers, lubricants, plasticizers, organic and inorganic pigments, fillers, biocides, flame retardants, lubricants, pigments, fillers, UV stabilizers, die-modifiers, impact-modifiers, or combinations thereof.

15 9. The article of Claim 6, wherein the article is in a shape of a motor vehicle fluid receptacle part; a modular brick for a retaining wall; athletic equipment; a toy; lawn furniture; a flexible bellow; or a junction box for low voltage wires and cables.